ZERTIFIKAT ◆ CERTIFICATE ◆ 認証書 ◆ СЕРТИФИКАТ ◆ CERTIFICADO ◆ CERTIFICAT

PCA Polskie Centrum Akredytacji – Certyfikacja Wyrobów
AC 161

TÜV SÜD Polska

CERTIFICATE

No. TSP-3834-1002.01

Company

PROTECH Sp. z o.o.
ul. Rybarskiego 1, 32-640 Zator, Poland

With production plant

PROTECH Sp. z o.o.
ul. Rybarskiego 1, 32-640 Zator, Poland

fulfils the **quality requirements for fusion welding processes** acc.

PN-EN ISO 3834-2:2021-09

The range of approval is presented in the Annex.

The period of validity of certificate: from 27.08.2024 to 26.08.2029

Next surveillance audit until **08.07.2027** under the pain of expiry of the certificate.

Warsaw, date 21.08.2025

Ewelina Czerwonka
Director of Certification Centre

TÜV SÜD Polska Sp. z o.o. * Centrum Certyfikacji *

(PP05-F03-3834 issue.7)

TÜV SÜD Polska Sp. z o.o.
ul. Podwale 17
00 – 252 Warszawa
www.tuvsud.com/pl-pl

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Polska

Certificate of welding processes according to PN-EN ISO 3834-2:2021-09 covers the following range:

Product and scope of application:	Steel structures and products, heating boilers, exchangers.
Base materials:	1.1, 1.2, 8.1
Welding methods:	135, 141, 521
Welding supervisor:	Bartłomiej Wanat (IWE)
Deputy of welding supervisor:	---
Non destructive testing personnel:	
Person responsible for non destructive testing:	Bartłomiej Wanat (VT2, PT2)
Deputy of non destructive testing responsible person:	---
Additional product standard / specification:	---

REMARKS: The certification was granted in accordance with the certification program PR_3834, date 02.01.2024.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:
https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/

Warsaw, 21.08.2025

TÜV SÜD Polska Sp. z o.o. * Centrum Certyfikacji *

Ewelina Czerwonka
Director of Certification Centre

ZERTIFIKAT ◆ CERTIFICATE ◆ 認証証書 ◆ СЕРТИФИКАТ ◆ CERTIFICADO ◆ CERTIFICAT

TÜV SÜD POLSKA Sp. z o.o.
ul. Podwale 17
00-252 WARSZAWA
NOTIFIED BODY No. 2527

AC 161

Polska

CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

No. 2527-CPR-1A.039.05

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

STEEL AND ALUMINIUM STRUCTURAL COMPONENTS

welded execution class up to EXC2 according to

PN-EN 1090-2+A1:2024-10; PN-EN 1090-3:2019-05

conformity declaration method: 3a according to EN 1090-1:2009+A1:2011
declared performance characteristics proved by the manufacture on the basis of:
initial type testing (ITT)

placed on the market under the name or trade mark of:

PROTECH Sp. z o.o.
ul. Rybarskiego 1, 32-640 Zator, Poland

and produced in the manufacturing plant:

PROTECH Sp. z o.o.
ul. Rybarskiego 1, 32-640 Zator, Poland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard (-s):

EN 1090-1:2009+A1:2011

under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on **23.07.2014** and will remain valid as long as neither the harmonized standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Next surveillance audit until **08.07.2029** under the pain of expiry of the certificate.

Warsaw, date 23rd of July 2026

TÜV SÜD Polska Sp. z o.o. 25 27 Notified Body

Ewelina Czerwonka
Director of Certification Centre

The validity of the certificate can be verified through the QR-code or under:
https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/

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AC 214

CERTIFICATE

TTP-PW02-2-1087-0045.23.01

CERTIFICATION BODY
TÜV THÜRINGEN POLSKA Sp. z o.o.

certifies that company

Protech Sp. z o.o.

ul. Romana Rybarskiego 1, 32-640 Zator, Poland

Has implemented and applies the requirements of the standard

PN-EN 15085-2:2021-03
EN 15085-2:2020

Railway applications - Welding of railway vehicles and components
Part 2: Requirements for welding manufacturer

Classification level CL1 in the area of activity [P]*

The scope of certification is presented in the Annex to this Certificate.

Place and date of issue:	Katowice, 17.06.2024
Certification expiration date:	from 06.06.2023 to 05.06.2026
Date of next surveillance audit:	until 19.04.2025, under pain of the certificate validity loss.
Lead auditor:	Olgierd Nikel
Auditor:	---

TÜV THÜRINGEN POLSKA Sp. z o.o.
ul. Żeliwna 38
40-599 Katowice

The validity of the certificate can be checked by scanning the QR code or at the following address:

www.tuv-thuringen.pl

TÜV Thüringen Polska ★ Centrum Certyfikacji ★

Dominik Bartecki
Director of the Certification Centre

ZERTIFIKAT ◆ CERTIFICATE ◆ 認証証書 ◆ СЕРТИФИКАТ ◆ CERTIFICADO ◆ CERTIFICAT

PCA
Polskie Centrum Akredytacji
Certyfikacja Wyrobów
AC 161

TÜV SÜD
Polska

CERTYFIKAT

Nr TSP-3834-466.02

Przedsiębiorstwo

PROTECH

PROTECH Sp. z o.o.
ul. Rybarskiego 1, 32-640 Zator, Polska

Z zakładem produkcyjnym w

PROTECH Sp. z o.o.
ul. Rybarskiego 1, 32-640 Zator, Polska

spełnia **wymagania jakości procesów spawania** wg

PN-EN ISO 3834-2:2021

Zakres obowiązywania został przedstawiony w załączniku do certyfikatu.

Okres ważności certyfikatu: od 27.08.2019 do 26.08.2024

Następna ocena w nadzorze do dnia **16.07.2024** pod rygorem utraty ważności certyfikatu.

Warszawa, dnia 17.08.2022

Artur Labus
Dyrektor Centrum Certyfikacji

TÜV SÜD Polska Sp. z o.o. * Centrum Certyfikacji *

TÜV SÜD Polska Sp. z o.o.
ul. Podwale 17
00 – 252 Warszawa
www.tuv-sud.pl

(PP05-F03-3834 wyd.6
obowiązuje od 01-09-2021)

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TÜV THÜRINGEN POLSKA

ZAŚWIADCZENIE

TÜV Thüringen Polska Sp. z o.o.

zaświadcza, że na podstawie przeprowadzonego audytu dopuszczeniowego:

PROTECH Sp. z o. o.
ul. Rybarskiego 1
32-640 Zator

PROTECH

udowodnił, że jest przygotowany do prowadzenia szkoleń spawaczy według następujących norm i przepisów:

EN ISO 9606 -1, -2, -3, -4, -5, EN ISO 14732, EN ISO 13585
AD-2000 Merkblatt HP3, 2014/68/WE, W-07/IS-14

oraz w zakresie spawania:

- Łukowego elektrodą otuloną (111),
- Elektrodą topliwą w osłonie gazów (131, 135),
- Drutami proszkowymi w osłonie gazów (136, 138),
- Elektrodą nietopliwą w osłonie gazów obojętnych (141),
- Acetylenowo-tlenowego (311).
- Spawanie laserowe ręczne (521)

Zaświadczenie jest ważne do: **20.03.2026**

TÜV Thüringen Polska Sp. z o.o. TÜV THÜRINGEN POLSKA

Katowice, 2024-03-21

(Piotr Kukuła)
TÜV Thüringen Polska Sp. z o.o.
General Director

Certificate of Registration

This is to certify that the Management System of:

PROTECH Sp. z o.o.

ul. Romana Rybarskiego 1, 32-640 Zator

has been approved by Alcumus ISOQAR and is compliant with the requirements of:

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018

Certificate Number:	**13925-QMS-001** **13925-EMS-001** **13925-OHS-001**
Initial Registration Date:	20 November 2015
Previous Expiry Date:	20 November 2024
Recertification Date:	23-28 September 2024
Re-issue Date:	18 November 2024
Expiry Date:	20 November 2027

Scope of Registration:

Production of heating boilers, heat exchangers and steel construction elements.

Signed:
Alyn Franklin, Chief Executive Officer
(on behalf of Alcumus ISOQAR)

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Alcumus ISOQAR. Further clarification regarding the scope of this certificate and the applicability of the relevant standards' requirement may be obtained by consulting Alcumus ISOQAR.

Accredited body: Alcumus ISOQAR Limited, Alcumus Certification, Cobra Court, 1 Blackmore Road, Stretford, Manchester M32 0QY
T: 0161 865 3699 **F:** 0161 865 3685 **E:** isoqarenquiries@alcumusgroup.com **W:** www.alcumusgroup.com/isoqar (UK)
Local office: ISOQAR CEE Sp. z o.o. ul. Wąwozowa 11, 02-796 Warszawa
T: +48 22 649 76 64 **F:** +48 22 349 95 62 **E:** isoqar@isoqar.pl **W:** www.isoqar.pl (Poland)

This certificate is the property of Alcumus ISOQAR and must be returned on request. The certificate was issued electronically. The validity and authenticity of the certificate can be confirmed: https://www.alcumus.com/en-gb/certification/customer-area/certificate-checker/